

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-721 REV. C OR LATER APPROVED REVISION  
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-721 REV. 3 OR LATER APPROVED REVISION

REF. TCCA STC: SH93-1  
REF. FAA STC: SR00600NY  
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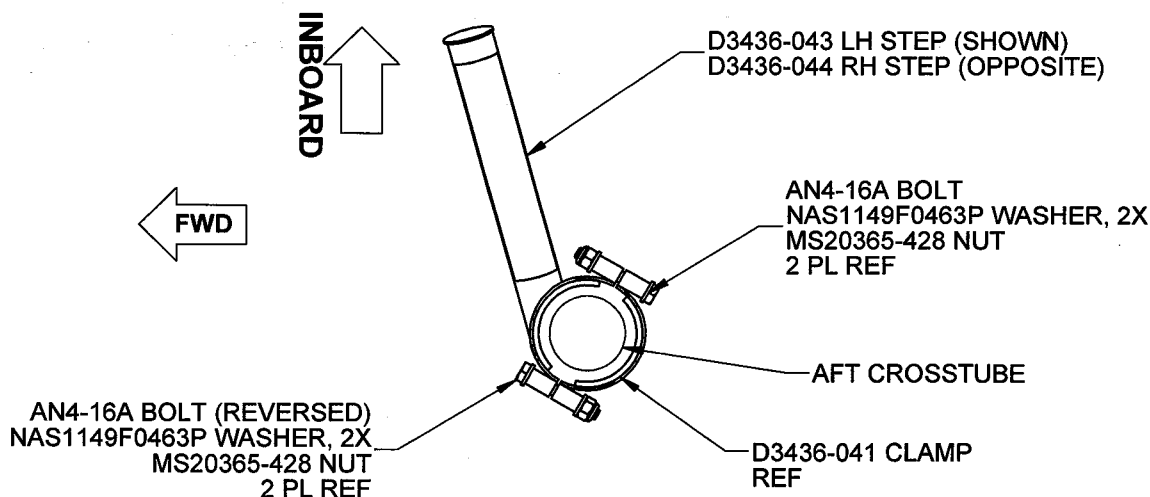
## 1.0 PURPOSE:

The purpose of this Dart Service Instruction (DSI) is to provide instructions to ensure compatibility between the Dart D350-721-045/-046 Maintenance Step and Dart 20326-Series Floats after deployment.

## 2.0 INSTALLATION:

When installing D350-721-045/-046 Maintenance Step with Dart 20326 Series Floats, re-position and install the steps per Figure 1 as follows:

1. Rotate the D3436-043/-044 Step to the forward direction per Figure 1.
2. Reverse the direction of 2x AN4-16A Bolt as shown.
3. Install AN4-16A bolts and associated hardware as shown. Torque bolts to 50-70 in lb.
4. Clean affected fasteners with alcohol (Isopropyl alcohol or equivalent). Allow to dry. Fully encapsulate exposed fasteners with PPG Proseal PR1422 B1/2 or equivalent. Allow to dry per manufacturer's recommendations.



**FIGURE 1: STEP RE-ORIENTATION**

## 3.0 WEIGHT AND BALANCE:

There is a negligible weight change associated with this modification.

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED <i>[Signature]</i> BY: D. SHEPHERD (DE # 02)	
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MFG. APPR.	N/A	<b>DSI 9848</b>	SHEET 1 OF 1
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DE APPR.	DS	<b>STEP COMPATIBILITY WITH FLOATS</b>	NTS
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